



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3802-1

Job Sheet 168865



Part No: D3802-1

Job Qty: 300 ea

Part Name: Window Seal (\$ Per Foot)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/23/17

Job Tracking No:

Due Date: 11/27/17

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D IPP Rev:A 09-01-12 rev.A as per dwg DD verified by:ec IPP Rev:B 09-04-15 rev.b as per dwg DD verified by:EC IPP Rev:C 10.08.04 p/n chg per ECN10-568 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	300 pcs		11/27/17	0.00	0.00	Purchasing		
110	Packaging	300 pcs		11/27/17	0.00	0.00	Packaging2		DAS
120	QC	300 pcs		11/27/17	0.00	0.00	QC6		DAS 38
130	Packaging	300 pcs		11/27/17	0.00	0.00	Packaging3		21 9-89
140	QC21-SA	300 Ea		11/27/17	0.00	0.00	QC21		NOV 30 2017

Part Op 100 - Issue P/O: 38480 Purchase Part Number: 93695K58 Supplier: Mc MASTER-CARR
Descriptions: 110 - Ensure material certification is attached
120 - Ensure Material certification comply to Dwg D3802

DAS
13
9-89

NOV 27 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	93695K58	300	0	0	0

Part Specifications

Specifications could not be found.

Plex 11/23/17 2:55 PM dart.lavoie.chantal

DART
AEROSPACE
S015457



Window Seal (\$ Per Foot)

PART NO: D3802 - 1
Revision:
Operation: Packaging
Change No:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/29/17
Job No: 168865

DATE		11.11.22
DESIGN	DE APPL	
CHECKED	APPROVED	
DRAWN	INFO. APPL	
DRAWING NO.		D3802
REV. D		
DART AEROSPACE LTD		
WINDERMERE, ONTARIO, CANADA		
TITLE		WINDOW SEAL
SHEET 1 OF 1		
SCALE		NTS
COMPANY & 3RD PARTY APPROVALS		

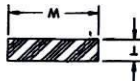
REV	DESCRIPTION	BY	DATE
A	NEW ISSUE	MB	08.08.20
B	CHANGE SUPPLIER PPM TO 0.25% PER FLAMMABILITY TEST RESULTS	MB	08.12.18
C	CHANGE SUPPLIER PPM TO 0.25% PER FLAMMABILITY TEST RESULTS	MB	10.08.20
D	ADDED EXAMPLE FOR CUT LENGTH OF 40" REASON PART-100.	MB	11.11.22

NOTES:
 1) MATERIAL: PEEL AND STICK NEOPRENE/EPT/SBR BLEND CLOSED CELL SPONGE, MEDIUM DENSITY
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: NONE
 7) WEIGHT: N/A

EG: 0.25" X 1.00" X 40" WINDOW SEAL = D3802-1-040
 0.25" X 1.00" X 120" WINDOW SEAL = D3802-1-120

DART P/N	SUPPLIER	SUPPLIER PPM	THICKNESS	WIDTH
D3802-1-YYY	MASTERCAR	0.25	0.25	1.00

WHERE YYY REPRESENTS LENGTH



SPECIFICATION CONTROL DRAWING

RELEASED
 2011-11-25



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038480

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO038480

PO Date: 11/24/17

Due Date:

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
NOV 24 2017

Items

Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	93695K58		Window Seal As per Dwg D3802 Rev. D		Firmed		300 ft	0 ft	300 ft	\$0.29/ft	\$87.00
Line Item Note Job# 168865											
2	91259A583		Shoulder Screw 5/16" Shoulder Dia, 1" L Shoulder, 1/4"-20 Thread		Firmed		6 Ea	0 Ea	6 Ea	\$1.17/Ea	\$7.02
3	90177A219		Split Ring Zinc-Plated Steel Split Ring 1-1/8" OD, 15/16" ID, 1/8" Thick 50/pack		Firmed		50 Ea	0 Ea	50 Ea	\$0.2644/Ea	\$13.22
4	90949A016		Locknut High-Strength Steel Distorted-Thread Flange Locknut Grade G. 1/4"-20 Thread Size		Firmed		100 Ea	0 Ea	100 Ea	\$0.0563/Ea	\$5.63
5	91251A426		Socket Head Cap Screw Black-Oxide Alloy Steel Socket Head Screw 3/8"-24 Thread Size, 1-1/4" Long 25/pack		Firmed		25 Ea	0 Ea	25 Ea	\$0.3692/Ea	\$9.23
6	91654A076		#2 Drive Screw 18-8 Stainless Steel Screw Nails Size 2, 3/16" Long 100/pack		Firmed		100 Ea	0 Ea	100 Ea	\$0.0431/Ea	\$4.31
7	92620A540		Hex Head Cap Screw Zinc Yellow-Chromate Plated Hex Head Screw		Firmed		100 Ea	0 Ea	100 Ea	\$0.1201/Ea	\$12.01

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO038480

Order Placed By
Diane Baker

McMaster-Carr Number
3852945-03

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11/27/201

Line	Product	Ordered	Shipped
1	93695K58 Oil-Resistant Fire-Retardant Blended Buna-N Foam, 50 Feet Adhesive-Back Strip, 1/4" Thick, 1" Wide	6 Each	6
2	91259A583 Alloy Steel Shoulder Screw, 5/16" Diameter 1" Long Shoulder, 1/4"-20 Thread	6 Each	6
3	90177A219 Zinc-Plated Steel Split Rings, 1-1/8" OD, 15/16" ID, 1/8" Thick, Packs of 50	1 Pack	1
4	90949A016 High-Strength Steel Distorted-Thread Flange Locknut, Grade G, 1/4"-20 Thread Size, Packs of 100	1 Pack	1
5	91251A426 Black-Oxide Alloy Steel Socket Head Screw, 3/8"-24 Thread Size, 1-1/4" Long, Packs of 25	1 Pack	1
6	91654A076 18-8 Stainless Steel Screw Nails for Metal, Plastic & Plywood, Size 2, 3/16" Long, Packs of 100	1 Pack	1
7	92620A540 Zinc Yellow-Chromate Plated Hex Head Screw, Grade 8 Steel, 1/4"-20 Thread Size, 3/4" Long, Packs of 100	1 Pack	1
8	94744A240 Zinc-Plated Steel Washer for Soft Material, 1/4" Screw Size, Narrow ASME Designation, Packs of 25	1 Pack	1
9	95395A226 Brass Washer, Oversized, 5/16" Screw Size, 0.344" ID, 0.688" OD, Packs of 5	1 Pack	1
10	98099A031 Black-Oxide Steel Oversized Washer for 3/8" Screw Size, 0.406" ID, 1" OD, 0.168"-0.193" Thickness, Packs of 10	1 Pack	1
11	92290A459 Super-Corrosion-Resistant 316 Stainless Steel Socket Head Screw, M8 x 1.25 mm Thread, 75 mm Long, Packs of 5	1 Pack	1
12	97481A351 Aluminum Flat Head Solid Rivets, 1/4" Diameter, 1.25" Long, Packs of 50	1 Pack	1
13	97481A357 Aluminum Flat Head Solid Rivets, 1/4" Diameter, 2" Long, Packs of 50	1 Pack	1
14	90146A059 Bent-Pull Clevis Pin with Hairpin Cotter Pin, Zinc-Plated Steel, 5/16" Diameter, 2-1/2" Usable Length	6 Each	6
18	8858T2 UV-Resistant Elastic Cord, 5/16" Diameter, 50' Length, Multicolored	50 Feet	50

SOA-11-29

Shipped separately from our Chicago warehouse on 11/27

19 8740K75 PVC Bar, 1" Thick, 4" Wide

10
Feet